

Date: Wednesday, 1/11/2006 4:29:27 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: RUBBER SPACER		
Job Number	: 25470					
Estimate Number	: 11866					
P.O. Number	: N/A			Part Number	: D23973	
This Issue	: 1/11/2006		S.O. No.	: N/A		
Prsht Rev.	: NC			Drawing Number	: D2397 REV C	
First Issue	: N/A		Type	: SMALL /MED FAB		
Previous Run	: N/A			Project Number	: N/A	
Written By	: See Comment below			Drawing Revision	: C	
Checked & Approved By	: See Comment below			Material	: N/A	
Comment	: Est. A98.12.15 New Issue DM			Due Date	: 1/18/2006	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	PL oct/11/16
2.0	QC5	INSPECT WORK TO CURRENT STEP	Batch: B16919 206.01.16 S
3.0	PACKAGING 1	PACKAGING RESOURCE #1	1000/11/17 (5)
4.0	DC	DOCUMENT CONTROL	(5) 06/01/18

Job Completion



1
-1
-3
,649
40

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 06/01/18
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART



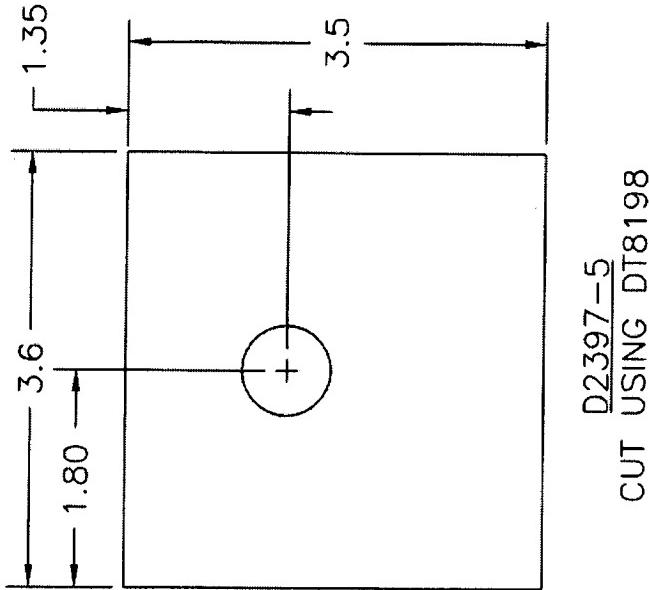
DESIGN BW	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED <i>KE</i>	APPROVED <i>AA</i>	DRAWING NO. D2397
DATE 98.12.03		REV. C SHEET 1 OF 1
		TITLE RUBBER CUSHION SCALE 2:3

RELEASED
(98.12.14 KE)

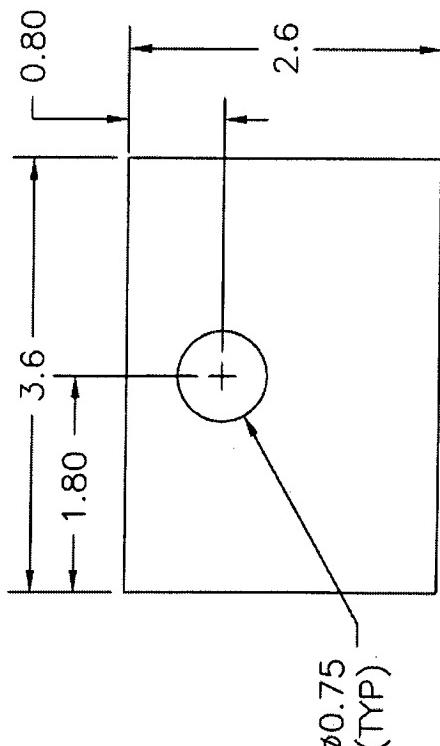
~~SUPERSEDED BY~~

UNDER REVIEW

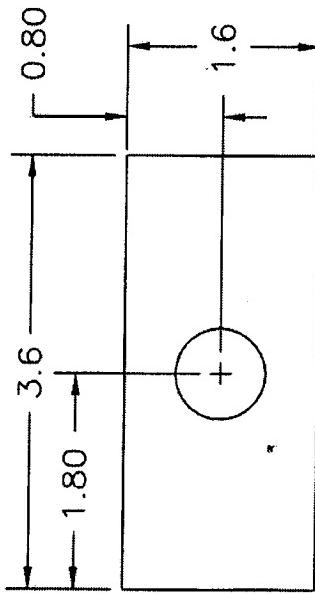
01.03.15 CP
DESIGN OK, BUT CHECK
WITH JB BEFORE
MANUFACTURE
CP 09.11.98



D2397-5
CUT USING DT8198



D2397-1
CUT USING DT8199



D2397-3
CUT USING DT8199

100%
PERIODIC
ENGINEERING
CONTROLLED
SUBJECT TO AMENDMENT
WITHOUT NOTICE

MATERIAL: 60 DUROMETER NEOPRENE 1/16" THICK
(POSSIBLE SUPPLIER: ACCURATE RUBBER, P/N 251000002)
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED